

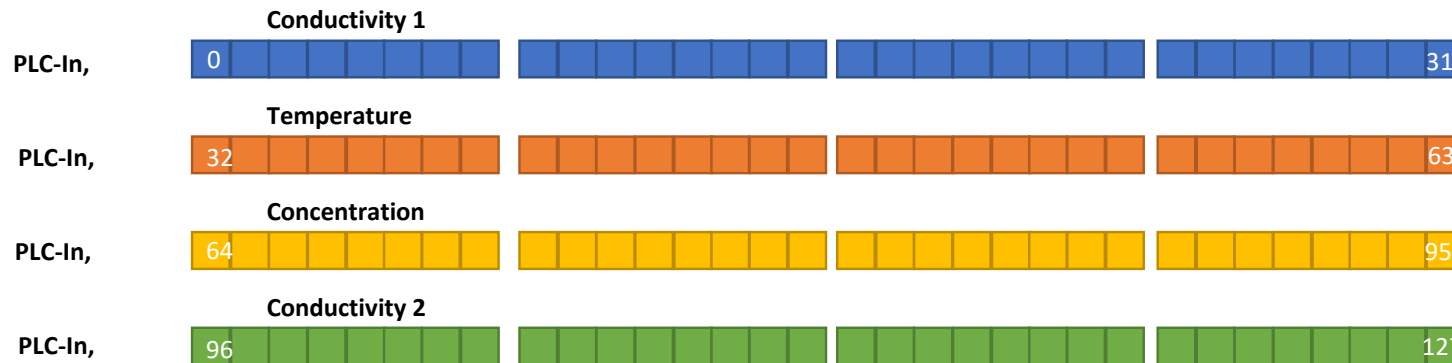
ILM-4 Conductivity sensor

Process data description



Name	Description	Data type	Bit length	Bit offset	Value range	Gradient	Offset	Unit
Conductivity 1	Measurement Value of Conductive 1	Float 32T	32	0	0-1000 ms	1	0	ms
Temperature	Unit of Temperature	Float 32T	32	32	0-150 °C	1	0	°C or °F
Concentration	Concentration in percentage	Float 32T	32	64	0-125 %	1	0	%
Conductivity 2	Measurement Value of Conductive 2	Float 32T	32	96	0-1000 ms	1	0	ms

PLC input mapping



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