### **Reliable Flow Control**

with flow meters and flow switches for all applications

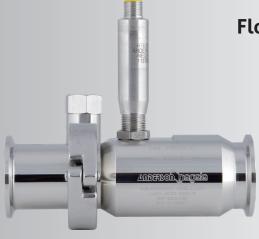




**Electromagnetic Flow Meters** 



**Flow Switches** 



Turbine Flow Meters



# The compact & cost-effective all-rounder. With IO-Link FMQ: Permanently precise flow measurement

The FMQ electromagnetic flow meter is a tried- and tested, extremely versatile, robust, and reliable device for all conductive media. The performance spectrum is tailored to almost all applications, including dosing and filling applications.

### IO-Link technology: digital IO-Link + analog 4...20 mA communication

- Extremely compact: Minimal size of measuring body and electronics allow easy, vibration-insensitive integration into almost all applications
- Extremely robust: All components are completely made of stainless steel. The magnetic field coils of the measuring system are consistently encapsulated, which guarantees permanently reliable, precise measuring results even in very harsh environments with strong vibrations or pressure surges
- Extremely reliable: Completely protected against moisture, corrosion, and vibrations; vacuum-proof tube lining made of high-quality PFA; process temperature up to 100°C (212 °F) for compact / 165 °C (329 °F) for remote version, CIP & pigging possible.
- Always accurate: Automatic signal processing ensures correct measured values even when changing media (e.g. milk/CIP cleaner)
- Easy commissioning and operation: User-friendly, rotatable display with optical buttons, no opening of the housing, no mechanical buttons, quick & easy programming
- Manufacturer-independent process connection:
   Standard aseptic flange according to DIN 11864, with
   O-ring, pipe standard DN10 ...DN100 (1/2"...4")
- Remote version (separate electronics) available, cable length from 1 to 10 m





### Technical specifications at a glance

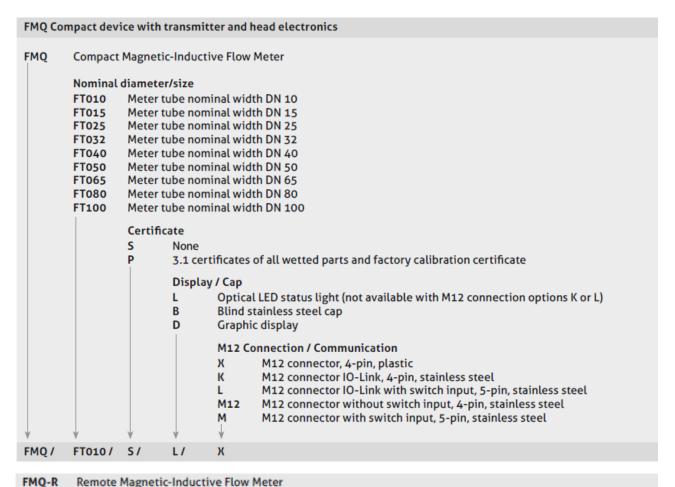
- Technology with digital + analog interface (IO-Link + 4...20 mA)
- · Measuring range from 30 l/h to 280 000 l/h
- · Measuring accuracy: ±0,5% ±2mm/s
- For liquids, mashes and pastes with a conductivity of > 5 μS/cm
- Process temperature up to 100 °C (212 °F) for compact / 165 °C (329 °F) for remote version
- CIP-/ SIP-cleaning up to 130 °C (266 °F) / max. 30 minutes





### SENSORS FOR FOOD AND BIOPHARMA.





#### Remote Magnetic-Inductive Flow Meter Interconnect Cable 1 1 meter length 2 meter length 2 3 3 meter length 4 meter length 5 meter length 6 6 meter length 7 7 meter length 8 8 meter length

### Process adapters (optional available)



9 10





9 meter length

10 meter length











Weld flange

TC Tri-Clamp GG Milk pipe fitting HH Aseptic fitting

VN Varivent FG hygienic flange DF DIN flange SM SMS threaded connector



## IZMSA: Precision with self-learning effect, also Certifiable Flow measurement with many options

The electromagnetic flow meter IZMSA offers optimised and automated monitoring, especially for keg filling, blending vessels and other dosing applications. Overrun control, quantity preselection and temperature detection create more accuracy, reproducibility, and process reliability.

### Certifiable for official usage:

Evaluation Certificate TC 7520 for Installation in official measuring systems according to 2014/32/EU and Custody Transfer Measurement.

- Self-learning overrun control:
   Overfill quantities, e.g. due to valve response times, are detected and automatically compensated for.
- Quantity Preselection (Option):
   For recurring filling processes, the target quantity can be set. A separate throttling stage improves reproducibility.
- Temperature detection (Option):
   A direct Pt100 input with time and date recording registers temperature effects
- Simplest commissioning and operation:
   User-friendly control unit with display and buttons, no need to open the housing, quick and easy programming.
- Manufacturer-independent process connection:
   Standard aseptic flange according to DIN 11864, with 0-ring (no hygiene-sensitive surface seal), pipe standard DN10 ...DN100 (1/2"...4").





### Technical specifications IZMSA at a glance

- · Measuring range from 30 Uh to 280.000 Uh
- Measuring accuracy: ±0,5% ±2mm/s
- · High measuring accuracy even at low flow rates
- For liquids, slurries and pastes with a minimum conductivity of > 5 μS/cm
- Process temperature up to 100 °C (212 °F) for compact / 165 °C (329 °F) for remote version
- · CIP-/ SIP up to 130 °C (266 °F) / max. 30 min

### The complete diversity of electromagnetic flow measurement: High precision when it matters: FMI Has everything you really need: FMQ

The alternative high-end version for higher accuracy requirements:

• Even more precise:

Measuring accuracy: ±0,2% ±1mm/s

• Even more versatile electronics: eq. optional Profibus



The cost-efficient and compact Allrounder:

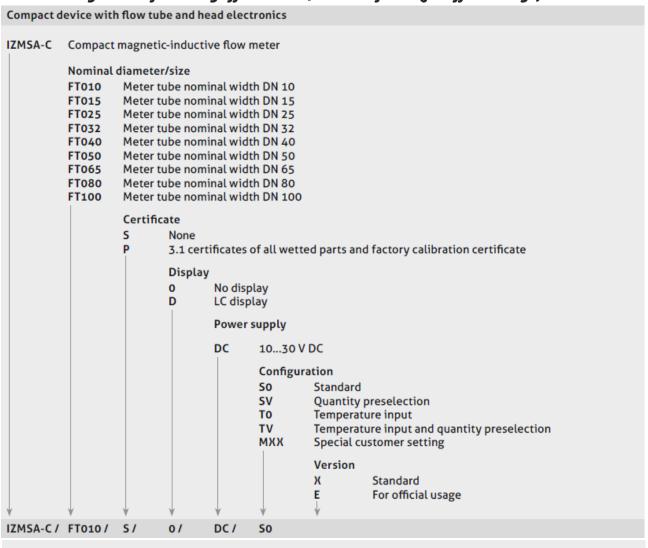
- Digital or Analog:

   IO-Link and 4...20 mA available
- Extremely reliable, robust, precise, and easy to operate





### Precise dosing with self-learning effect: IZMSA, also certifiable (for official usage)



#### IZMSA-R Magnetic-inductive flow meter, remote version

### Interconnect cable

- 1 meter length 1 2 2 meter length 3 meter length 3 4 4 meter length 5 5 meter length 6 6 meter length 7 7 meter length 8 8 meter length
- 9 9 meter length 10 10 meter length

#### Process adapters (optional available)







TC Tri-Clamp



GG Milk pipe fitting



HH Aseptic fitting



VN Varivent



FG FG hygienic flange



DF DIN flange



SM SMS threaded connector



# The benchmark for accuracy, reliability, and durability Permanently precise flow control: FMI

The electromagnetic flowmeter FMI is an extremely versatile, robust and reliable instrument for all conductive media such as milk, cream, beer, tomato paste, sauces, molasses, yoghurt, slurries, concentrates and cleaning agents.

The performance spectrum is adapted to almost all applications in the food and pharmaceutical industries, also for dosing and filling applications:

- Extremely robust: All components are made entirely of stainless steel. The magnetic field coils of the measuring system are fully encapsulated, which guarantees reliable, precise measuring results even in very harsh environments with strong vibrations or pressure shocks
- Extremely reliable: Fully protected against moisture, corrosion, and vibrations; vacuum-capable measuring tube lining made of high-quality PFA, process temperature up to 165°C (remote) suitable for CIP cleaning and pigging.
- Always accurate: Advanced signal processing ensures that the measurement is always accurate even with a change in liquid (e.g., milk/CIP cleaner)
- Simple commissioning and operation: User-friendly, rotatable backlit display with optical buttons for quick and easy programming, no opening of the cap required, no mechanical buttons
- Extremely versatile electronics: many configurations make individual settings possible.
   Available options include remote electronics.



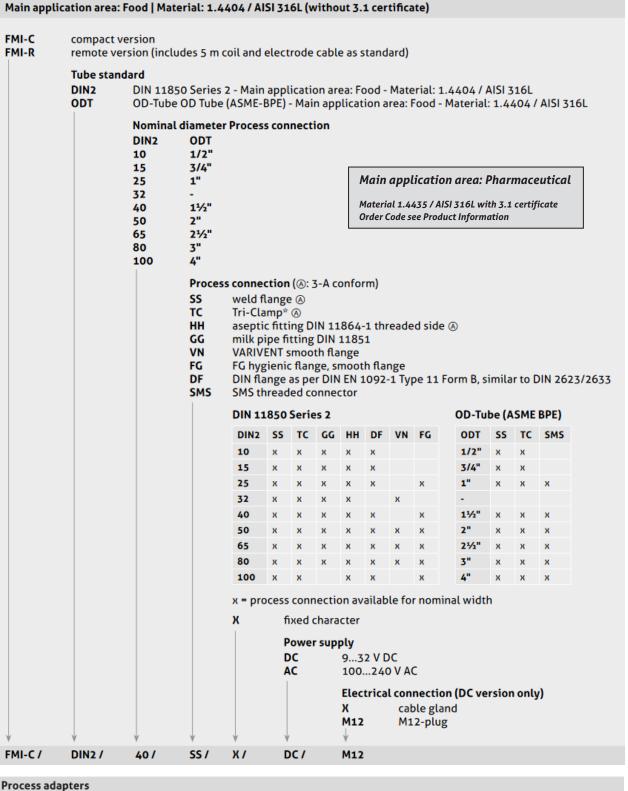
### Technical Specifications at a glance

- · Measuring range from 30 l/h up to 280 000 l/h
- Very high accuracy: ±0.20% / ±1mm/s
- For liquids, mashes, pastes and cleaning solutions with a min. conductivity of > 5 μS/cm
- Process temperature up to 100°C or 163 °C with remote electronics
- CIP / SIP cleaning up to 130 °C / 30 minutes with integral electronics
- Sensor with aseptic flange, many standard process connections available









# Weld flange Tri-Clamp Milk pipe fitting Aseptic fitting Varivent FG hygienic flange DIN flange SMS threaded connector



# The solution for non-conductive liquids Flow meters for aqueous media HM-E & HMP-E

### When nothing else works

The HM-E / HMP-E turbine flow meter with noncontact pulse measurements is the reliable, precise, and economical alternative for mass flowmeters or electromagnetic flowmeters.

HME / HMP-E is suitable for aqueous fluids such as filtered fruit juice or beer, alcohols, light oils, salt solutions, cleaning media, and acids, but also exhaust condensate, process water, demineralized water, and WFI.

- Compact and robust: Massive turbine housing made of stainless steel - insensitive to thermal influences, space-saving, insensitive to vibration
- Hygienic & 3A-compliant: 2-piece housing, specifically designed for sanitary applications, eliminates the need for internal locking rings to retain internal components. This ensures easy cleaning and maintenance, and results in improved cleanability, straightforward design, and a lower risk of product contamination
- Non-contact pulse measurement: A signal probe generates an electromagnetic field that interacts with the rotating turbine rotor blades to produce a precisely measurable induction current
- Durable: The combination of Rulon 123<sup>™</sup> sleeve bearing and 316L stainless steel shaft withstands even difficult process conditions, steam blowdowns and autoclaving
- Fast: The low mass moment of inertia of the turbine wheel ensures a fast response time of less than 50 ms. Even rapid flow rate changes can be detected without any problems
- For Food and Life Science: Two versions that are specifically adapted to the respective requirements of the food and pharmaceutical industries





### Technical specification at a glance

- Measuring range from 1 600 l/h (DN25) up to 56 750 l/h (DN50)
- · Accuracy: ±0,5% of measured value
- Compact design with Tri-Clamp connection in pipes from DN25 (1") (DIN 11850 / ASME BPE)
- · Process temperature up to 120 °C permanent
- CIP-cleaning without time limit / SIP-cleaning up to 135 °C (275 °F), max. 120 min.
- **Continuous operation** through easy rotor replacement and recalibration
- For media with max. viscosity 100 cP and particle size < 20  $\mu m$





### The solution for aqueous, non-conductive media and WFI: HM-E / HMP-E

Order Code						
HM-E HMP-E	additio (Turbine	(Turbine flowmeter for food applications; additionally required: signal probe HTE000) (Turbine flowmeter for pharmaceutical applications; additionally required: signal probe HTE000)				
	Tube no 025 040 050	dth / 1") / 1½") / 2")				
		Tube s	tandard (DIN 11850 Series 2 or DIN 11866 Series A) (ASME BPE)  Model  OO (standard) O1 (3/4" NPT threaded connection for integral display)			
HMP-E	∀ 050	1	♥ 00			

Technical data HTE					
Signal probe HTE000	Process Environment Measuring principle Mechanical connection Supply voltage Electrical connection Signal cable Signal  Frequency range Output unit	Max. 120 °C (248 °F, higher temperatures on request) -40+85 °C (-40185 °F) Eddy current 5/8"-18 (UNF-20) 824 V DC; 0.8 watt max. M12 3-core, shielded, max. 150 m PNP pulse output, unscaled Duty cycle (low/high): 60:40 V <sub>max</sub> = supply voltage - 0.7 V V <sub>min</sub> = 0.5 V 01000 Hz, depends on flow rate and nominal width Pulses per volume			

### Pharmaceutical version (HMP-E)

- · Material specification in agreement with ASME BPE standards
- · Surfaces with product contact are electropolished (Ra  $\leq$  0.5  $\mu$ m)
- · Certificates are included with the delivery: materials, calibration, USP Class VI for Rulon™ and sealing materials

### Optional:

· Measurement protocol for surface roughness and delta ferrite content



### The solution for all aqueous, even high-purity media

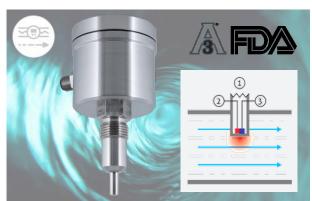
### FTS - Reliable flow control for all media

Flow switches are used in almost all processes to monitor the technical safety of the plant and the correct operation of the processes. A possible malfunction of a pump, a closed valve or a misdirected medium are detected and reported.

### FTS: The calorimetric flow switch with special benefits

Its special pulsed measurement method heats in short periods and detects the flow velocity quickly, reliably and permanently just by measuring the temperature change of the medium.

- Ideal for all aqueous products: Also for demineralised and highly filtered media such as cola and other soft drinks, filtered beer, demineralised water, as well as for media in pressure lines
- Process temperature up to 100 °C (212°F): FTS is perfectly suited for all usual processes and media
- Fast: Due to the very slim sensor tip and the position of the heating element and Pt100 sensor directly at the fluid, the FTS has an extremely short response time for a calorimetric sensor
- Insensitive to temperature shocks: temperature changes due to e.g. cold product, hot water, CIP solutions have no influence on the measurement
- Versatile: Ideal for monitoring pump systems, valves, filters, agitators, cooling circuits, CIP return flow...





### Technical data FTS at a glance

- For all aqueous media (water content ≥50%)
- Measuring range 0,1...3 m/s
- Robust stainless-steel design, protection class IP69K
- Long-life Technology for process temp. up to 100 °C (212°F), integrated safety switch-off
- With type FTS the switching output is adjustable in % of the flow rate.
- CIP / SIP up to 140 °C (284°F) / max. 60 min

### Order code CLEANadapt G1/2" process connection

FTS-141 Calorimetric Flow Sensor with switch output, CLEANadapt G1/2" process connection

Cap
X (Plastic without window)
P (Plastic with control window)
M (Metal without control window)
W (Metal with control window)

FTS-141/ X



### The temperature independent problem solver

### FWS/FWA - Reliable flow control for all media

Flow switches are used in almost all processes to monitor the technical safety of the plant and the correct operation of the processes. A possible malfunction of a pump, a closed valve or a misdirected medium are detected and reported.

### FWS/FWA ultrasonic flow monitor for aqueous and non-aqueous media

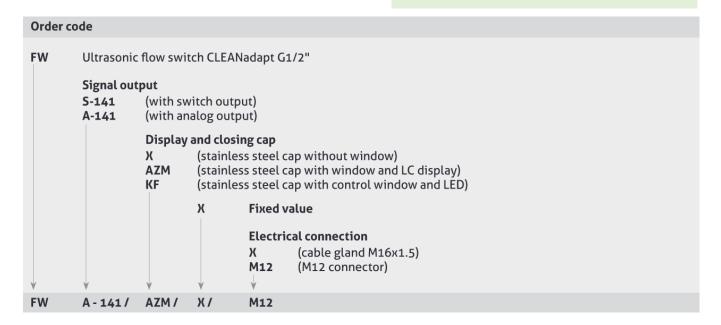
Many flow monitors are only suitable for aqueous media. In contrast, the FWS, thanks to its ultrasonic Doppler measuring principle, is ideal for all media displaying the slightest turbidity or air bubbles.

- For media where other flow switches do not work:
   e.g. dough, glycol, oils and oil-based fluids, creams,
   adhesive or viscous media, but also drinking water,
   milk, juice (unfiltered) and CIP media
- Extremely fast: The response time of < 1 second provides maximum system security through error signals in real time
- Temperature independent: Temperature changes as for example cold product - hot water - CIP solutions have no influence on the measurement
- Versatile: Ideal for monitoring pump systems, filters, agitators, cooling circuits, CIP return flow...



### Technical data FWS / FWA at a glance

- For all media with turbidity > 1 NTU or particle size > 50μ
- · Measuring range 0,1...2,5 m/s,
- Response time < 1s</li>
- Long-life Technology for process temperatures and CIP / SIP up to 100 °C (212°F) continuously
- With type FWS the switching output is adjustable in % of the flow rate.
- The type FWA offers with 4...20 mA an analogue output for the flow rate (measuring accuracy ±10%). In many applications this accuracy is sufficient to economise a highly accurate and expensive flowmeter.



### SENSORS FOR FOOD AND LIFE SCIENCES.





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